Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.



SHIP TO: 3649 Cane Run Road • Louisville, KY 40211-1961 (502) 778-2731 • 1 (800) 928-PUMP • FAX (502) 774-3624



SECTION: 2.20.035

FM0973 0312 Supersedes 0310

visit our web site: www.zoeller.com

### **COMPARE THESE FEATURES**

- Non-clogging engineered plastic vortex impeller design
- Corrosion resistant powder coated epoxy finish
- Durable cast construction. Cast switch case, motor, pump housing and base. No sheet metal parts to rust or corrode.
- Castings All cast iron class 25-30 25000# tensile strength
- Stainless steel screws, guard, handle, arm and seal assembly
- Float operated submersible (NEMA 6)
   2-pole mechanical switch
- Motor Permanent split capacitor, 60 Hz, 1725 RPM, oil-filled, hermetically sealed, automatic reset thermal overload protection
- Bearings Upper & lower oil fed cast iron
- · Carbon and ceramic shaft seal
- Entire unit pressure tested after assembly.
- Watertight neoprene "□" ring between motor and pump housing
- Maximum temperature for effluent or dewatering 130°F - 54°C
- Passes ½ inch spherical solids
- No screens to clog
- Standard cord length 15 ft. (UL Listed)
- 1½" NPT Discharge (1½" X 2" PVC Adapter included with BN & BE Models)
- On point 9½"
- Off point 3"
- Major width 10 <sup>1</sup>/<sub>8</sub>"
- Height 12"

### SIMPLEX AND DUPLEX SYSTEMS AVAILABLE

# PACKAGED SYSTEMS AVAILABLE

**Note:** The sizing of effluent systems normally requires variable level float(s) controls and properly sized basins to achieve required pumping cycles or dosing timers with nonautomatic pumps.

### 98 Cast Iron Series

### "FLOW-MATE"

(FOR PUMP PREFIX IDENTIFICATION SEE NEWS & VIEWS 0052)
FOR SEPTIC TANK
LOW PRESSURE PIPE (LPP)

AND ENHANCED FLOW STEP SYSTEMS

### **EFFLUENT**

OR DEWATERING PUMP

SUBMERSIBLE

11/2" NPT DISCHARGE







#### **MODELS AVAILABLE**

- Automatic or Nonautomatic
- ½ HP, 1 Ph., 115V or 230V
- Available with Piggyback Variable Level Float Switch.

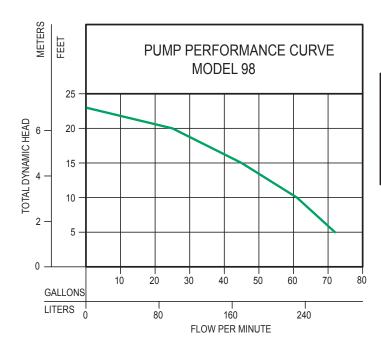


**MODEL 98** 





**MODEL BN98** 

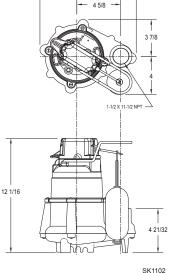


# TOTAL DYNAMIC HEAD/FLOW PER MINUTE

### EFFLUENT AND DEWATERING

MODEL		98	
Feet	Meters	Gal.	Liters
5	1.5	72	273
10	3.0	61	231
15	4.6	45	170
20	7.1	25	95
Shut-off Head:		23 ft.(7.0m)	

009971



### **CONSULT FACTORY FOR SPECIAL APPLICATIONS**

- Electrical alternators, for duplex systems, are available and supplied with an alarm
- Mechanical alternators, for duplex systems, are available with or without alarm switches
- Variable level float switches are available for controlling single and three phase systems
- Double piggyback variable level float switches are available for variable level long cycle controls
- Refer to FM1922 and FM0806 for temperatures above 130°F

98 Series					Control Selection	
Model	Volts-Ph		Mode	Amps	Simplex	Duplex
M98	115	1	Auto	9.4	1	4
N98	115	1	Non	9.4	2 or 3	4
D98	230	1	Auto	4.7	1	4
E98	230	1	Non	4.7	2 or 3	4

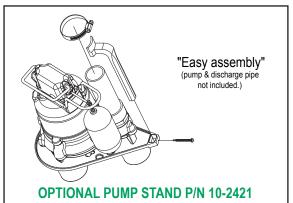
#### **SELECTION GUIDE**

- 1. Integral float operated mechanical switch, no external control required.
- For automatic use single piggyback variable level float switch or double piggyback variable level float switch. Refer to FM0477.
- 3. See FM1228 for correct model of simplex control panel.
- See FM0712 for correct model of duplex control panel or FM1663 for a residential alternator system.

For information on additional Zoeller products refer to catalog on Piggyback Variable Level Switches, FM0477; Electrical Alternator, FM0486; Mechanical Alternator, FM0495; Sump/ Sewage Basins, FM0487; Single Phase Simplex Pump Control, FM1596; Alarm Systems, FM0732.

#### ▲ CAUTION

All installation of controls, protection devices and wiring should be done by a qualified licensed electrician. All electrical and safety codes should be followed including the most recent National Electrical Code (NEC) and the Occupational Safety and Health Act (OSHA).



- Reduces potential clogging by debris.
- Replaces rocks or bricks under the pump.
- · Made of durable, noncorrosive ABS.
- Raises pump 2" off bottom of basin.
- Provides the ability to raise intake by adding sections of 1½" or 2" PVC piping.
- · Attaches securely to pump.
- Accommodates sump, dewatering and effluent applications.
   NOTE: Make sure float is free from obstruction.

### RESERVE POWERED DESIGN

For unusual conditions a reserve safety factor is engineered into the design of every Zoeller pump.





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Manufacturers of . .

"QUALITY PUMPS SINCE 1939"